

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS KS REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-00660 (GCC)

EFFECTIVE DATE: 02/19/96
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	475	MM H20 (TOTAL ENCAP)	
PLUG R.T.D.	:	123	MM H20	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.50	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-111 #10 (EASTMAN)		05-111-E
	:	FT-111 #10 (CELANESE)		05-111-C
DENIER PER FILAMENT	:	2.6		
TOTAL DENIER	:	39,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4000M KC 260M4T		06-296-A
ANCHOR ADHESIVE USE UP:	:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
REPLACE WITH	:	FULLER WB 3918 RL		61-066-A
GLUE APP. FOR ANCH. ADH:	:	SINGLE GLUE LINE		
LAP ADHESIVE	:	NATIONAL 34-2760 (FORMERLY 70-4245)		61-464-A
DRY WEIGHT	:	68.70	GRAMS/100 RODS	17.18 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.93	GRAMS/100 RODS	17.23 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.43	GRAMS/100 RODS	18.60 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07004

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400)
PREPARATION DATE : 2/15/96

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APPROVED BY:

Janice M. Buse

SUPERCEDES SPECIFICATION DATED: 1/01/96

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